

# Work Order ID 74410

Thursday, September 29, 2011 11:41:32 AM



Page 1

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *11-09-29*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

*S 11/10/18*

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*Peap/18* *(C)*

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S 11/10/18*

*fu*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 74410**

Thursday, September 29, 2011 11:41:32 AM



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Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-642-114

Location: \_\_\_\_\_

PPP Rev: A

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

mf

11-10-18

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, September 29, 2011 11:41:29 AM

Page 1

Work Order ID: 74410

Parent Item: D206-642-114

Parent Item Name: Skidtube RH



Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC  
11.09.23 ADDED K10112 DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-151 		Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube													
K10112 		Manufactured	No			110	Each	0.0000	1	1			
Saddle, Skidtube 206													

73888

74180

*[Signature]*

*[Signature]*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 74410-NCR11-935

November-01-11 9:00:59 AM

**\*74410-NCR11-935\***

Page 1

Item ID: D206-642-114

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Skidtube RH

Stop

**\*NS2\***

Start Date: 10/31/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: W Date: 11/1/11

Tooling:

Date:

Run Start

**\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

105

0.00

**\*105\***

Eng

Engineering

Memo

0.00

-PULL FROM SHIPMENT (SO106009-PO#11889/64216)  
1 X D206-642-114 B74410

-REMOVE FROM K10112 B74180  
QTY 2 D2661-2 B9915/B9913/B10016/B10476/B10015  
RETURN TO DART

REPLACE WITH  
QTY 2 D2661-2 B  
REV.E

-REMOVE FROM K10112 B74180  
QTY 2 D2662-2 B9042(B11028) B10022/B9043/B8767  
RETURN TO DART

-REPLACE WITH  
QTY 2 D2662-2 B 74484  
REV.E

-REPACKAGE K- KIT, ENSURE KIT IS COMPLETE

Rel 11/1/03

# Work Order ID 74410-NCR11-935

November-01-11 9:00:59 AM

**\*74410-NCR11-935\***

Page 2

Item ID: D206-642-114

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

ENSURE KIT IS COMPLETE

130

Packaging

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

RE-PACKAGE D206-642-114  
USING NEW LABELS CHG002

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

SCAN WITH ORIGINAL W/O  
B74410

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-114	CHG	CHG001
DESC.	Skidtube Assembly	STC	SH98-4
LOT	B74410	STC	SA00475SE
MODEL	Beil 206A/B	STC	
PATENTS US 7,573,185, CA 2,222,185 EUROPEAN No. 7,082,665		MADE IN CANADA 02723-2	

*Prm.f.* 11.11.03

*TH* 11.11.03

*TH* 11.11.03

*u/u/8* *[Signature]*

*11-11-08* *[Signature]*